

TROPICAL ROOFTOP PACKAGE S SERIES



TRUST AIR CONDITIONING EQUIPMENT CO.
Prepared By: Engineering & R & D Department.

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توجه:

شرکت تراست حق تغییر مشخصات دستگاه ها را در جهت بهبود و ارتقای کیفیت برای خود محفوظ می دارد.

1. Error Code

1.1 Error Code for 5ton

Type	Content	Code	Remarks
Normal	Standby	--	
Normal	Constraint cooling	On	
Normal	Run	10.	
Error	Compressor phase sequence error or phase default	E0	Manual reset
Error	Outdoor coil temp. sensor T3-1 default	E1	Manual reset
Error	Outdoor coil temp. sensor T3-2 default	E2	Manual reset
Error	Indoor coil temp. sensor T2-1 default	E5	Manual reset
Error	Indoor coil temp. sensor T2-2 default	E6	Manual reset
Error	Indoor temp. sensor T1 error	E9	Manual reset
Error	Outdoor ambient temp. sensor T4 error	EA	Manual reset
Error	Wired controller output error	Eb	Manual reset
Protection	Over current protection	P0	Auto reset
Protection	Comprehensive protection for outdoor fan	P3	Auto reset
Protection	Protection for Hi./Lo. Pressure or exhaust temp. (System 1)	P4	Auto reset
Protection	Protection for Hi./Lo. Pressure or exhaust temp. (System 1)	P5	Auto reset
Protection	Protection for High temperature of the outdoor condenser	P8	Auto reset

Error code for 6.2ton and above

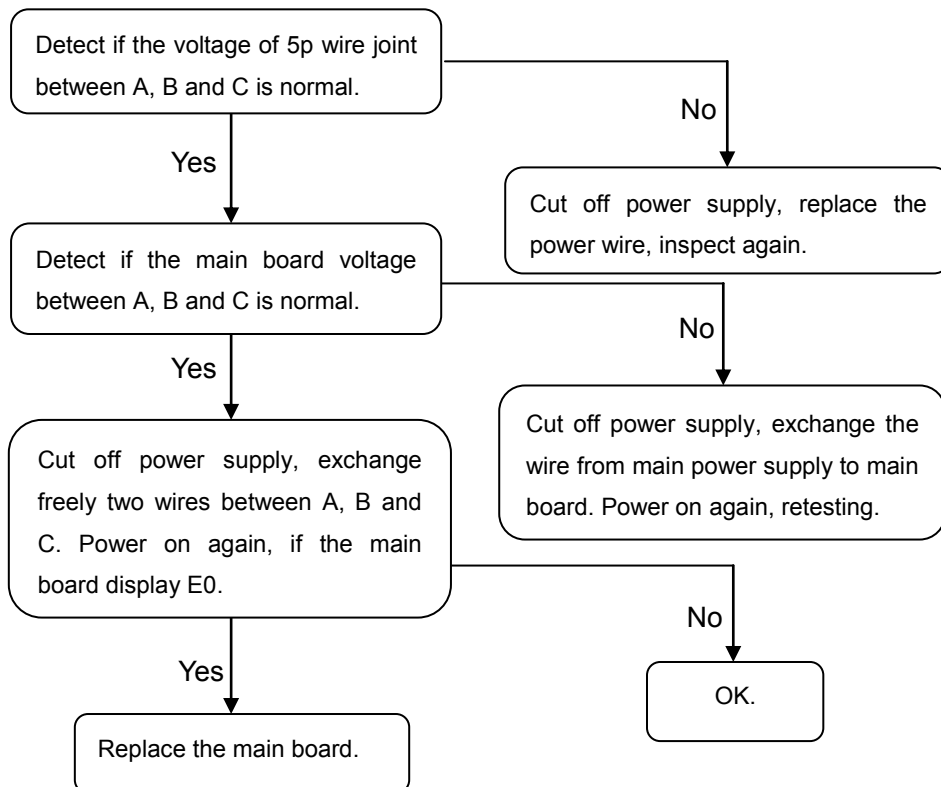
Type	Content	Code	Remarks
Normal	Standby	--	
Normal	Constraint cool	On	
Normal	Run	10.	
Error	Compressor phase sequence error or phase default	E0	Manual reset
Error	Outdoor coil temp. sensor in sys. A error	E1	Manual reset
Error	Outdoor coil temp. sensor in sys. B error	E2	Manual reset
Error	Indoor coil temp. sensor in sys. A error	E5	Manual reset
Error	Indoor coil temp. sensor in sys. B error	E6	Manual reset
Error	Indoor temp. sensor error	E9	Manual reset
Error	Outdoor ambient temp. sensor error	EA	Manual reset
Error	Wire controller output error	Eb	Manual reset
Protection	Overcurrent protection in sys. A	P0	Auto reset
Protection	Overcurrent protection in sys. B	P1	Auto reset
Protection	Overcurrent protection for indoor fan	P2	Auto reset
Protection	Comprehensive protection for outdoor fan	P3	Auto reset
Protection	Protection for Hi./Lo. Pressure or exhaust temp. in sys. A	P4	Comprehensive protection in sys. A
Protection	Protection for Hi./Lo. Pressure or exhaust temp. in sys. B	P5	Comprehensive protection in sys. B
Protection	T2 evaporator Hi-temperature protection stop outdoor unit fan	P6	Auto reset
Protection	T2 evaporator Hi- temperature protection then stop outdoor unit fan and compressor	P7	Auto reset
Protection	Protection for condenser Hi-temp. in sys. A	P8	Auto reset
Protection	Protection for condenser Hi-temp. in sys. B	P9	Auto reset
Protection	Anti-freezing protection for evaporator in sys. A	Pc	Auto reset
Protection	Anti-freezing protection for evaporator in sys. B	Pd	Auto reset
Protection	Defrosting	dF	Auto reset

1.2 Troubleshooting

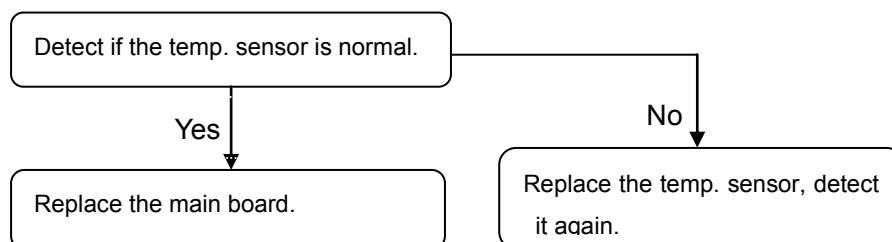
For 5ton

Item	Content	Error code
1	Compressor phase sequence error or phase default	E0
2	Outdoor coil temp. sensor T3-1 default	E1
3	Outdoor coil temp. sensor T3-2 default	E2
4	Indoor coil temp. sensor T2-1 default	E5
5	Indoor coil temp. sensor T2-2 default	E6
6	Indoor temp. sensor T1 error	E9
7	Outdoor ambient temp. sensor T4 error	EA
8	Wired controller output error	Eb
9	Over current protection	P0
10	Comprehensive protection for outdoor fan	P3
11	Protection for Hi./Lo. Pressure or exhaust temp.	P4

① E0: Compressor phase sequence error or phase default

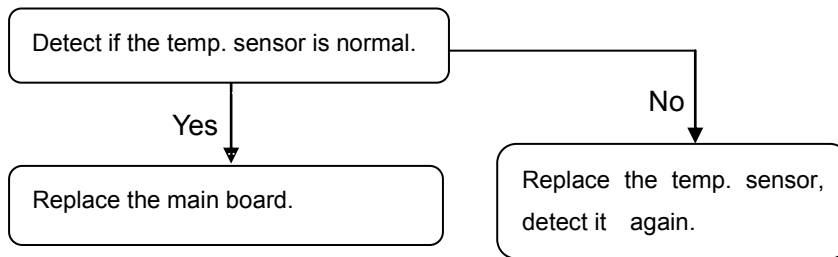


② E1: Outdoor coil temp. sensor T3 default.



③ E9: Indoor coil temp. sensor T2 default.

(Indoor temp. and Pipe Temp. Sensor Resistance Value Table, see **Appendix 2**)



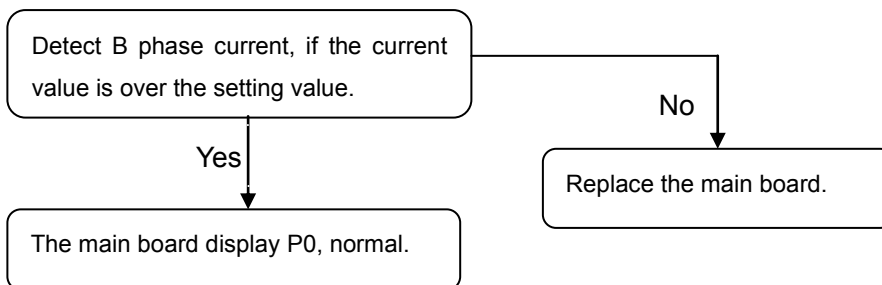
④ When E2,E5,E6 or EA displays, please check the wired nameplate, if the terminals of T2_1、 T2_2、 T3_2、 T4 are connected as short circuit. If no, please connect all as short circuit, unless replace main board.

⑤ Eb: Wired controller output error.(Only for KJR-23B or KJR-25B).

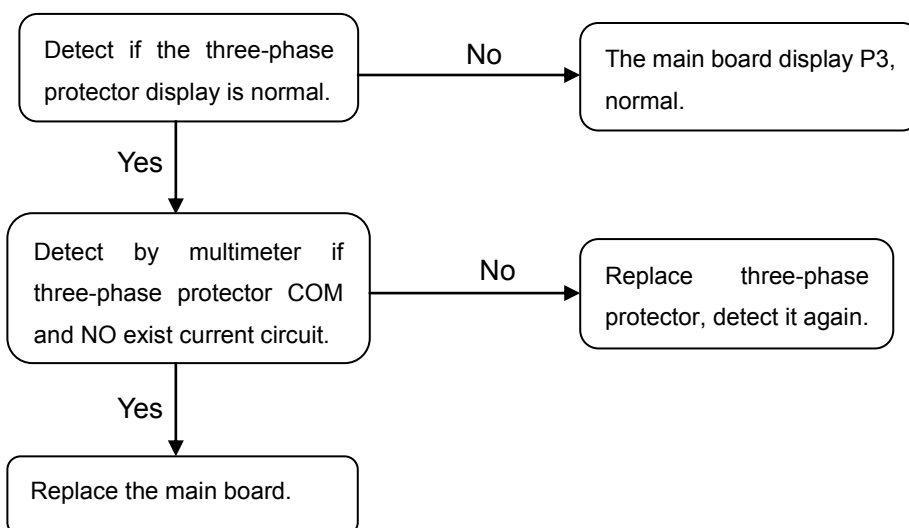
Avoid three conditions as following:

- 1) The wired controller output signal has Y, no G.
- 2) The wired controller output signal has W, no G.
- 3) The wired controller output signal has Y and W, no G.

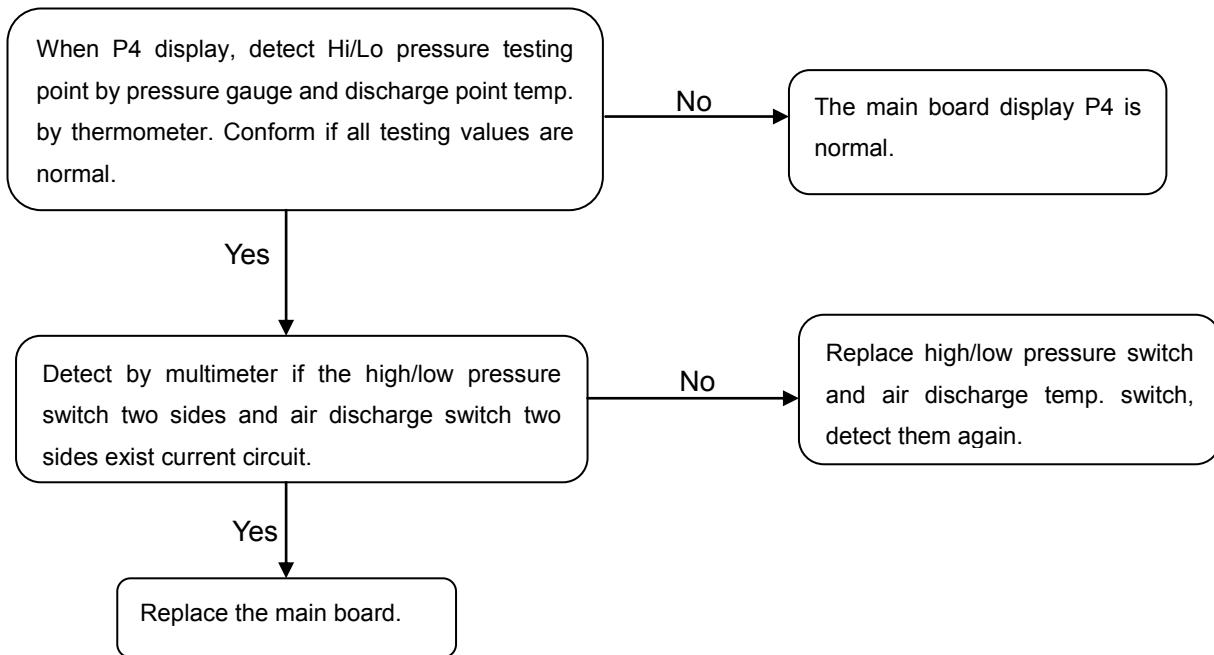
⑥ P0: Compressor over current protection.(The over current protection value is 16A)



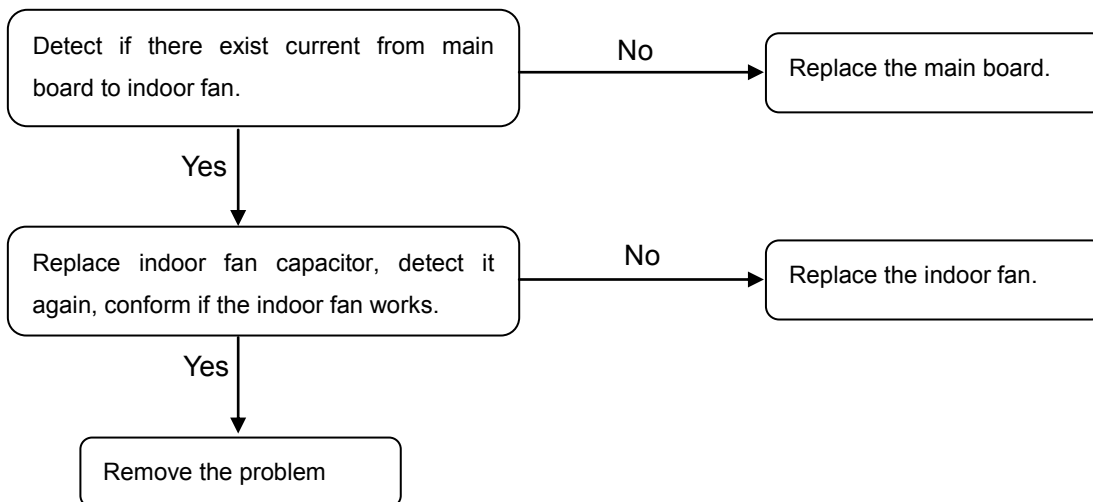
⑦ P3: Comprehensive protection for outdoor fan



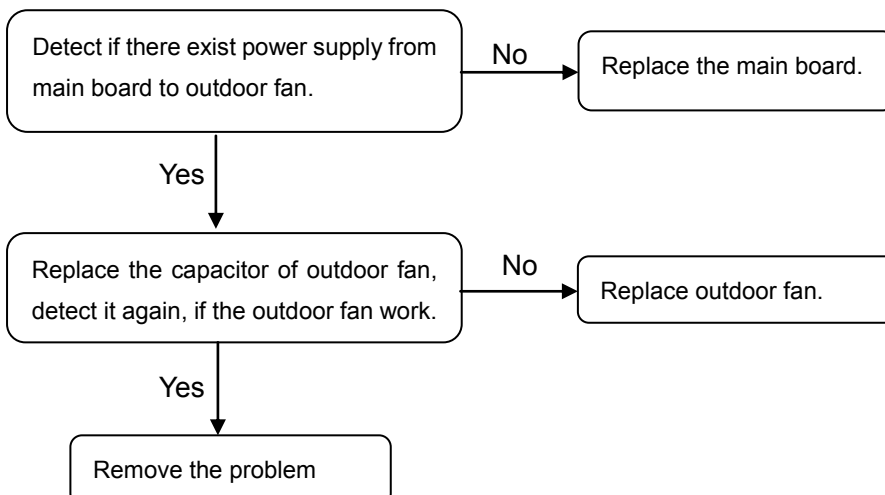
⑧ P4: Protection for Hi./Lo. Pressure or exhaust temp. (High pressure protection value: 4.4MPa, High pressure protection value: 0.14MPa; air discharge temp. protection value: 130°C above)



⑨ Indoor fan motor don't work.



⑩ Outdoor fan motor don't work.

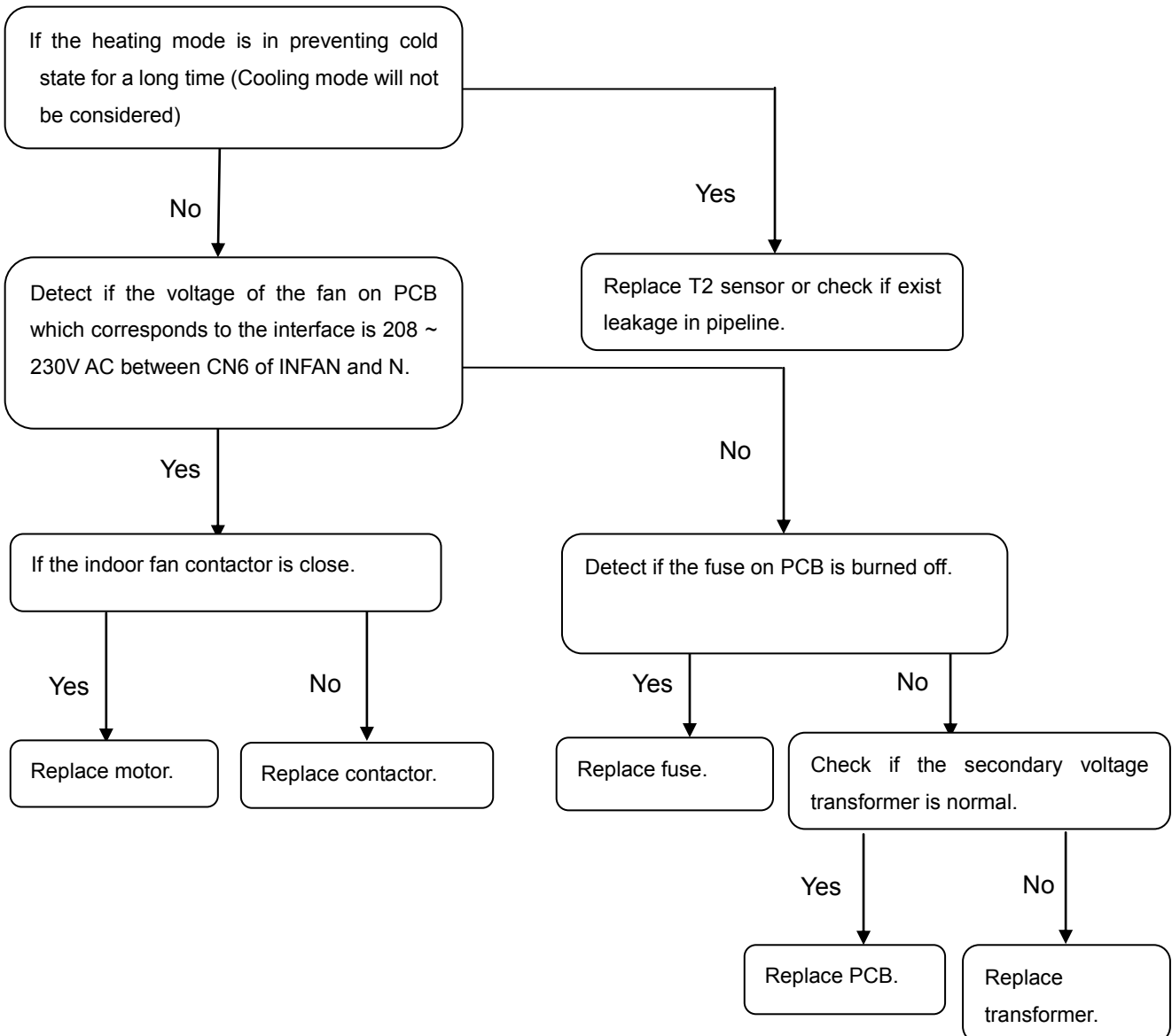


For 6.2ton and above

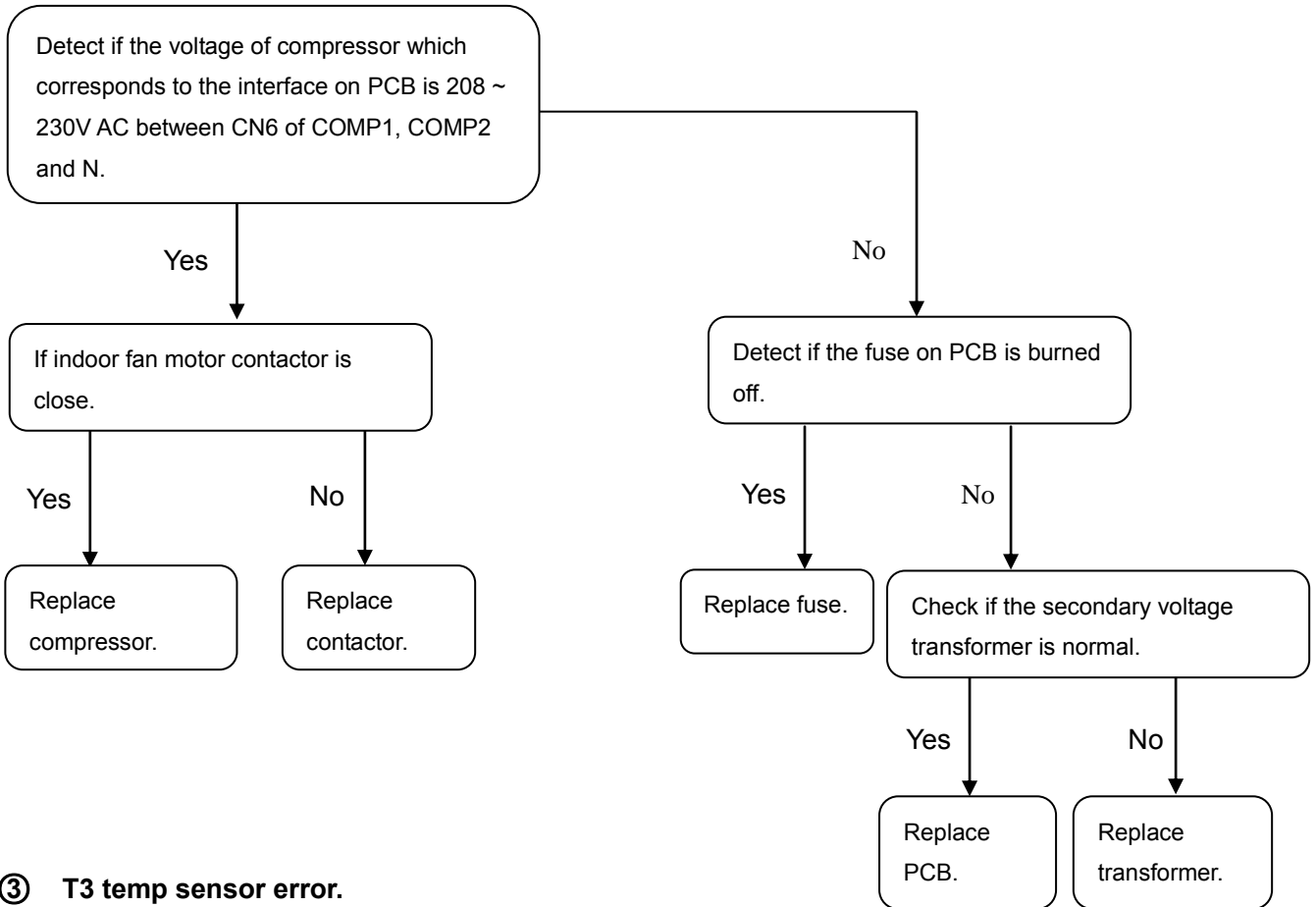
Item	Content	Error code
1	Indoor fan motor didn't run.	--
2	Compressor didn't run.	--
3	T3 temp sensor error.	EA
4	Check if the low pressure protection is normal.	--
5	Outdoor fan motor didn't run.	--
6	Four ways valve didn't work.	--
7	Condenser high temp protection.	P8,P9

① Indoor fan motor don't run.

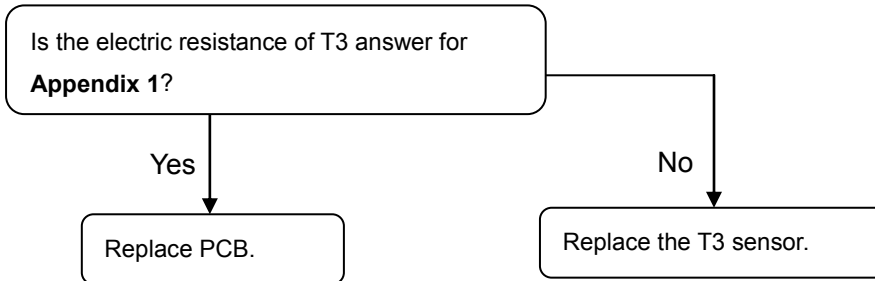
The first check if the power supplier is normal, if all wire connection terminal is loose, if the wired controller set and wire connection are correct, operating as flow process after confirm.



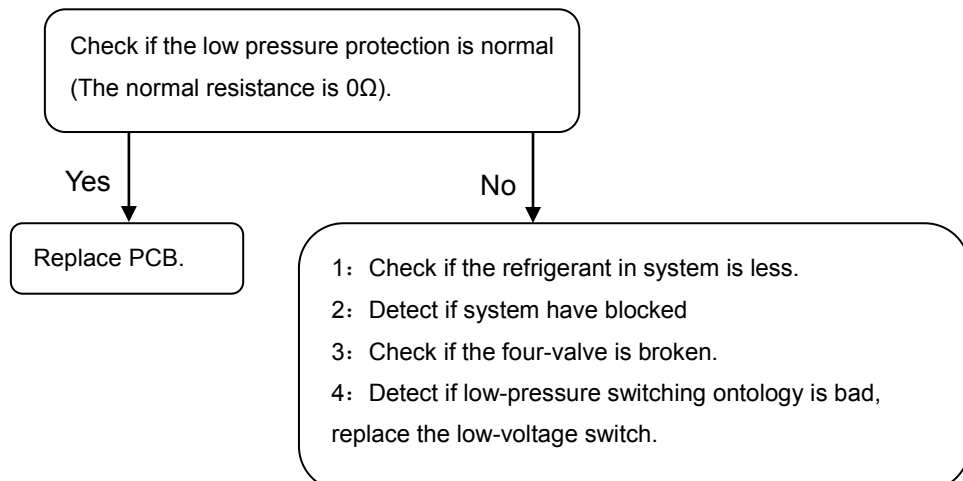
② Compressor don't run (All wires connection are correct and reliable, if power supplier is required range. If compressor don't run, you can analysis as flowing)



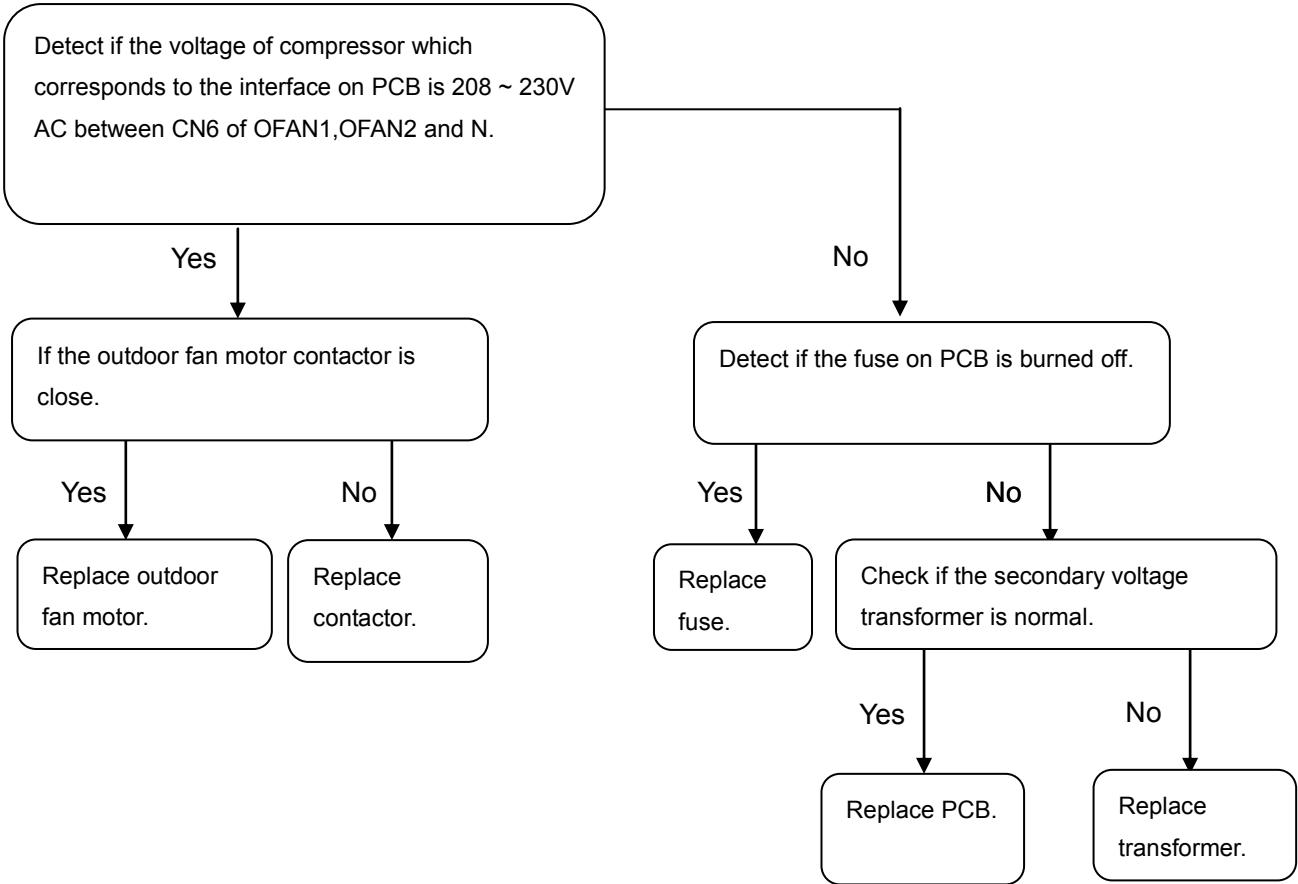
③ T3 temp sensor error.



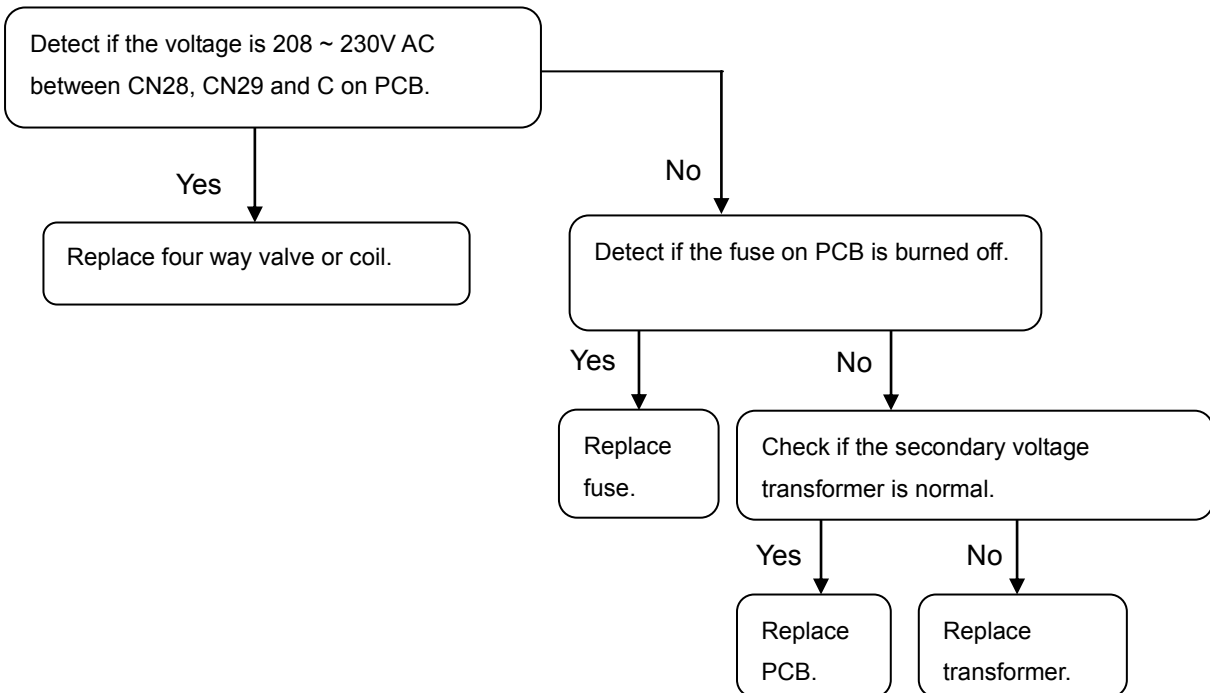
④ Check if the low pressure protection is normal.



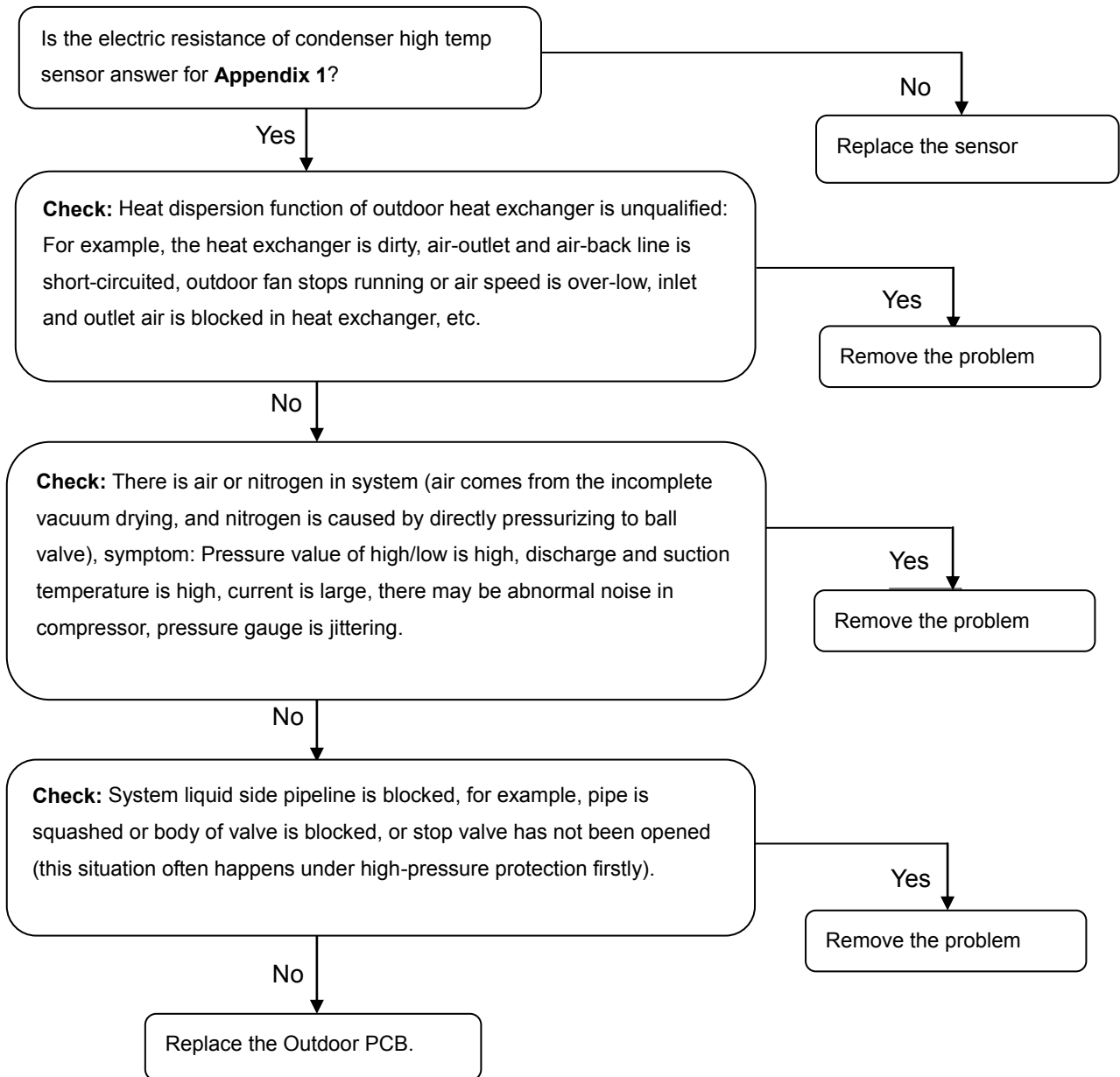
⑤ Outdoor fan motor don't run.







⑥ Four ways valve don't work.



⑦ Condenser high temperature protection



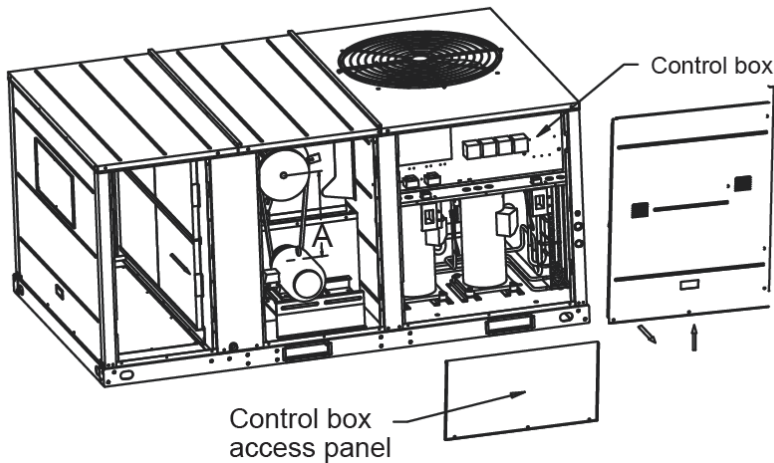
2. Accessories

Name of accessories	Qty	Shape
Manual	1	—————
Drain outlet	1	
Snap ring	1	
Drain pipe	1	
KJR-12B Wired controller	1	

3. Maintenance and Upkeep

Regular maintenance and upkeep

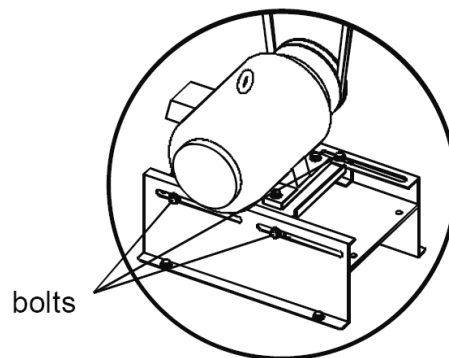
Some regular maintenance and upkeep have been carry on by user, includes: change the one-time dust filter, clean casing, wash condenser and replace a new belt, as well as do some test for the equipment.



Model	A
6.2 Ton	328mm
7.5 Ton	328mm
8.5Ton	395mm
10 Ton	395mm
12.5Ton	620mm
15 Ton	576mm
17.5 Ton	576mm
20 Ton	525mm
30Ton	925mm

Note: At least 1m flame resistant layer must be laid at the end of the air duct internal surface.

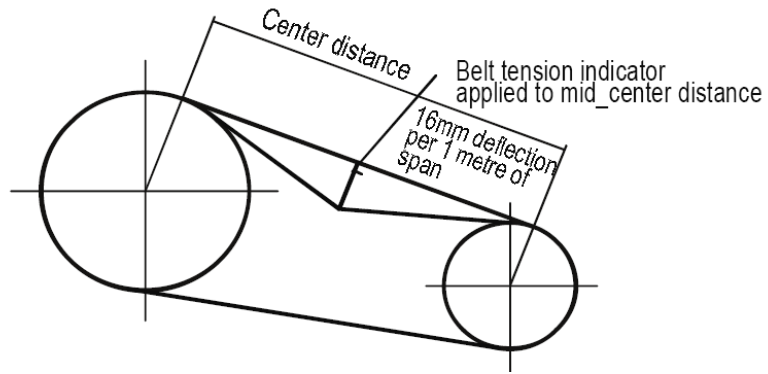
Regulating belt of rate of tension, inner fan Refer to the following Fig. fixed bolt of electric motor's supporting slide was loosened, following electric motor was droved, belt of rate of tension will begin change.



Method of belt tensioning using belt tension indicator

Calculate the deflection in mm on a basis of 16mm per meter of center distance

Center distance (m) × 16 = deflection (mm).



Belt section	For required to deflection belt 16 mm per meter of span		
	Small pulley diameter (mm)	Newton (N)	Kilogram-force (kgf)
SPA	80 to 132	25 to 35	2.5 to 3.6
SPB	140 to 224	45 to 65	4.6 to 6.6

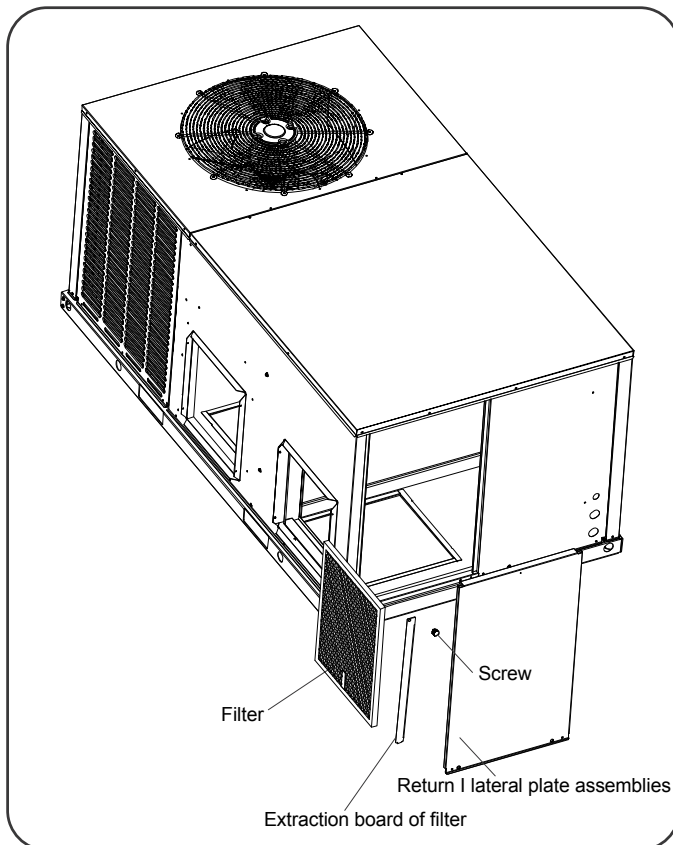
NOTE: The belt which is too tight or too loose may generate noise and be harmful to the unit.

Dismantle the air filter.

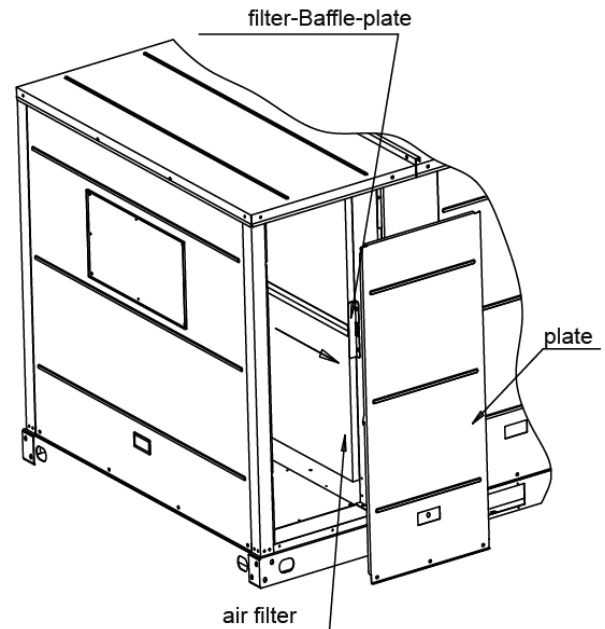
Twist of screws and up the plate that is gets out.

Upon loose the filter-baffle-plate, the filter could be pulled out along the supporting slot.

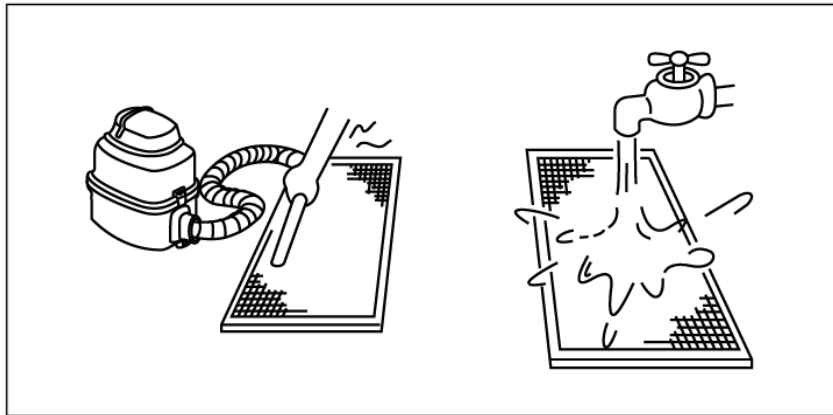
5ton



7.5~30ton



Clean the air filter (Vacuum cleaner or pure water may be used to clean the air filter. If the dust accumulation is too heavy, please use soft brush and mild detergent to clean it and dry out in cool place).



The air-in side should face up when using vacuum cleaner.

The air-in side should face down when using water.

CAUTION: Do not dry out the air filter under direct sunshine or with fire.

Re-install the air filter

Condenser coil

Unfiltered air circulates through the unit's condenser coil and can cause the coil's surface to become clogged with dust, dirt, etc. To clean the coil, vertically (i.e., with the fins) stroke the coil surface with a soft-bristled brush. Be sure to keep all vegetation away from the condenser coil area.

Maintenance performed by serviceman.

To keep your unit operating safely and efficiently, the manufacturer recommends that a qualified serviceman check the entire system at least once each year and any other time that you feel one is needed. Your serviceman should examine these areas of your unit:

Filters

Motors and drive system components

Economizer gaskets (for possible replacement)

Safety controls (for mechanical cleaning)

Electrical components and wiring (for possible replacement and connection tightness)

Condensate drain (for cleaning)

Unit duct connections (to see that they are physically sound and sealed to the unit casing)

Unit mounting support (for structural integrity)

The unit (for obvious unit deterioration)

CAUTION:

Do not operate the unit without the evaporator fan access panel in place. Reinstall the access panel after performing any maintenance. Operating the unit without the access panel may result in severe personal injury or death.

Appendix :

1. Indoor Temp. and Pipe Temp. Sensor Resistance Value Table (6.2ton and above)

°C	K Ohm	°C	K Ohm	°C	K Ohm	°C	K Ohm
-20	115.266	20	12.6431	60	2.35774	100	0.62973
-19	108.146	21	12.0561	61	2.27249	101	0.61148
-18	101.517	22	11.5000	62	2.19073	102	0.59386
-17	96.3423	23	10.9731	63	2.11241	103	0.57683
-16	89.5865	24	10.4736	64	2.03732	104	0.56038
-15	84.2190	25	10.0000	65	1.96532	105	0.54448
-14	79.3110	26	9.55074	66	1.89627	106	0.52912
-13	74.5360	27	9.12445	67	1.83003	107	0.51426
-12	70.1698	28	8.71983	68	1.76647	108	0.49989
-11	66.0898	29	8.33566	69	1.70547	109	0.48600
-10	62.2756	30	7.97078	70	1.64691	110	0.47256
-9	58.7079	31	7.62411	71	1.59068	111	0.45957
-8	56.3694	32	7.29464	72	1.53668	112	0.44699
-7	52.2438	33	6.98142	73	1.48481	113	0.43482
-6	49.3161	34	6.68355	74	1.43498	114	0.42304
-5	46.5725	35	6.40021	75	1.38703	115	0.41164
-4	44.0000	36	6.13059	76	1.34105	116	0.40060
-3	41.5878	37	5.87359	77	1.29078	117	0.38991
-2	39.8239	38	5.62961	78	1.25423	118	0.37956
-1	37.1988	39	5.39689	79	1.21330	119	0.36954
0	35.2024	40	5.17519	80	1.17393	120	0.35982
1	33.3269	41	4.96392	81	1.13604	121	0.35042
2	31.5635	42	4.76253	82	1.09958	122	0.3413
3	29.9058	43	4.57050	83	1.06448	123	0.33246
4	28.3459	44	4.38736	84	1.03069	124	0.32390
5	26.8778	45	4.21263	85	0.99815	125	0.31559
6	25.4954	46	4.04589	86	0.96681	126	0.30754
7	24.1932	47	3.88673	87	0.93662	127	0.29974
8	22.5662	48	3.73476	88	0.90753	128	0.29216
9	21.8094	49	3.58962	89	0.87950	129	0.28482
10	20.7184	50	3.45097	90	0.85248	130	0.27770
11	19.6891	51	3.31847	91	0.82643	131	0.27078
12	18.7177	52	3.19183	92	0.80132	132	0.26408
13	17.8005	53	3.07075	93	0.77709	133	0.25757
14	16.9341	54	2.95896	94	0.75373	134	0.25125
15	16.1156	55	2.84421	95	0.73119	135	0.24512
16	15.3418	56	2.73823	96	0.70944	136	0.23916
17	14.6181	57	2.63682	97	0.68844	137	0.23338
18	13.9180	58	2.53973	98	0.66818	138	0.22776
19	13.2631	59	2.44677	99	0.64862	139	0.22231

2. Indoor Temp. and Pipe Temp. Sensor Resistance Value Table (5ton)

Temp (°C)	Resistance (KΩ)			Resist.tol (%)		Temp.tol(°C)	
	Rmax	R (t) Normal	Rmin	MAX(+)	MIN(-)	MAX(+)	MIN(-)
-20	116.539	106.732	96.920	9.19	9.19	1.59	1.59
-19	110.231	100.552	91.451	9.63	9.05	1.57	1.57
-18	103.743	94.769	86.328	9.47	8.91	1.56	1.55
-17	97.673	89.353	81.525	9.31	8.76	1.54	1.54
-16	91.990	84.278	77.017	9.15	8.62	1.53	1.52
-15	86.669	79.521	72.788	8.99	8.47	1.51	1.50
-14	81.684	75.059	68.815	8.83	8.32	1.49	1.48
-13	77.013	70.873	65.083	8.66	8.17	1.47	1.47
-12	72.632	66.943	61.574	8.50	8.02	1.45	1.45
-11	68.523	63.252	58.274	8.33	7.87	1.44	1.43
-10	64.668	59.784	55.169	8.17	7.72	1.42	1.41
-9	61.048	56.524	52.246	8.00	7.57	1.40	1.39
-8	57.649	53.458	49.492	7.84	7.42	1.38	1.37
-7	54.456	50.575	46.899	7.67	7.27	1.35	1.35
-6	51.456	47.862	44.455	7.51	7.12	1.33	1.32
-5	48.636	45.308	42.150	7.35	6.97	1.31	1.30
-4	45.984	42.903	39.977	7.18	6.82	1.29	1.28
-3	43.490	40.638	37.927	7.02	6.67	1.27	1.26
-2	41.144	38.504	35.992	6.86	6.52	1.25	1.24
-1	38.935	36.492	34.165	6.70	6.38	1.23	1.21
0	36.857	34.596	32.440	6.53	6.23	1.21	1.19
1	34.898	32.807	30.810	6.38	6.09	1.18	1.17
2	33.055	31.120	29.271	6.22	5.94	1.16	1.15
3	31.317	29.528	27.815	6.06	5.80	1.14	1.12
4	29.681	28.026	26.440	5.90	5.66	1.12	1.10
5	28.138	26.608	25.140	5.75	5.52	1.10	1.08
6	26.682	25.268	23.909	5.60	5.38	1.07	1.06
7	25.310	24.003	22.745	5.45	5.24	1.05	1.03
8	24.016	22.808	21.644	5.30	5.10	1.03	1.01
9	22.794	21.678	20.601	5.15	4.97	1.01	0.99
10	21.641	20.610	19.614	5.00	4.83	0.99	0.97
11	20.553	19.601	18.680	4.86	4.70	0.96	0.94
12	19.525	18.646	17.794	4.71	4.57	0.94	0.92
13	18.554	17.743	16.955	4.57	4.44	0.92	0.90
14	17.636	16.888	16.160	4.43	4.31	0.90	0.88
15	16.769	16.079	15.406	4.29	4.19	0.88	0.85
16	15.949	15.313	14.691	4.15	4.06	0.86	0.83
17	15.174	14.588	14.014	4.02	3.94	0.84	0.81
18	14.442	13.902	13.372	3.89	3.81	0.81	0.79
19	13.748	13.251	12.762	3.75	3.69	0.79	0.76
20	13.093	12.635	12.183	3.62	3.57	0.77	0.74
21	12.471	12.050	11.634	3.50	3.46	0.75	0.72
22	11.883	11.496	11.112	3.37	3.34	0.73	0.70
23	11.327	10.971	10.617	3.25	3.23	0.71	0.68
24	10.800	10.473	10.147	3.12	3.11	0.69	0.66
25	10.300	10.000	9.700	3.00	3.00	0.67	0.63
26	9.848	9.551	9.255	3.11	3.10	0.69	0.66
27	9.418	9.125	8.834	3.21	3.19	0.72	0.69
28	9.010	8.721	8.434	3.31	3.29	0.75	0.71

29	8.621	8.337	8.055	3.41	3.38	0.77	0.74
30	8.252	7.972	7.695	3.51	3.47	0.80	0.77
31	7.900	7.625	7.353	3.61	3.57	0.83	0.79
32	7.566	7.296	7.029	3.70	3.66	0.85	0.82
33	7.247	6.982	6.721	3.80	3.74	0.88	0.84
34	6.944	6.684	6.428	3.89	3.83	0.91	0.87
35	6.656	6.401	6.150	3.98	3.92	0.93	0.90
36	6.381	6.131	5.886	4.08	4.00	0.96	0.93
37	6.119	5.874	5.634	4.17	4.09	0.98	0.95
38	5.870	5.630	5.395	4.26	4.17	1.01	0.98
39	5.631	5.397	5.167	4.34	4.26	1.03	1.01
40	5.404	5.175	4.951	4.43	4.34	1.06	1.03
41	5.188	4.964	4.745	4.52	4.42	1.09	1.06
42	4.982	4.763	4.549	4.60	4.50	1.12	1.09
43	4.785	4.571	4.362	4.69	4.58	1.14	1.12
44	4.596	4.387	4.183	4.77	4.66	1.17	1.14
45	4.417	4.213	4.014	4.85	4.74	1.19	1.17
46	4.246	4.046	3.851	4.93	4.81	1.22	1.20
47	4.082	3.887	3.697	5.02	4.89	1.25	1.23
48	3.925	3.735	3.550	5.10	4.97	1.28	1.25
49	3.776	3.590	3.409	5.18	5.04	1.30	1.28
50	3.632	3.451	3.274	5.25	5.12	1.33	1.30
51	3.495	3.318	3.146	5.33	5.19	1.35	1.33
52	3.363	3.191	3.023	5.41	5.26	1.41	1.36
53	3.237	3.069	2.905	5.49	5.34	1.43	1.38
54	3.116	2.952	2.793	5.56	5.41	1.46	1.41
55	3.001	2.841	2.685	5.64	5.48	1.48	1.44
56	2.890	2.734	2.582	5.71	5.55	1.51	1.46
57	2.784	2.632	2.484	5.79	5.62	1.54	1.49
58	2.682	2.534	2.390	5.86	5.69	1.56	1.52
59	2.585	2.440	2.299	5.93	5.76	1.59	1.54
60	2.491	2.350	2.213	6.01	5.83	1.62	1.57
61	2.401	2.264	2.130	6.08	5.90	1.64	1.60
62	2.315	2.181	2.051	6.15	5.96	1.67	1.62
63	2.233	2.102	1.975	6.22	6.03	1.70	1.65
64	2.154	2.026	1.903	6.29	6.10	1.72	1.68
65	2.077	1.953	1.833	6.36	6.16	1.75	1.70
66	2.004	1.883	1.766	6.42	6.23	1.77	1.73
67	1.934	1.816	1.702	6.49	6.29	1.80	1.76
68	1.867	1.752	1.641	6.56	6.35	1.83	1.78
69	1.802	1.690	1.582	6.62	6.41	1.85	1.81
70	1.740	1.631	1.525	6.69	6.48	1.88	1.84
71	1.680	1.574	1.471	6.75	6.54	1.91	1.86
72	1.622	1.519	1.419	6.82	6.60	1.93	1.89
73	1.567	1.466	1.369	6.88	6.66	1.96	1.92
74	1.514	1.416	1.321	6.94	6.71	1.98	1.94
75	1.463	1.367	1.275	7.00	6.77	2.01	1.97



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برند برتر در اولین جشنواره بین المللی
برترین نام و نشان های تجاری ایران

