

# FAN COIL UNIT (ONE WAY CASSETTE)



(New Design)

TRUST AIR CONDITIONING EQUIPMENT CO. Prepared By: Engineering & R & D Department.

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### **1.Troubleshooting** <u>1.1 Troubles and causes of air conditioner:</u>

Symptoms	Causes	Solution		
Unit does not start	<ul> <li>Power failure.</li> <li>Power switch is off.</li> <li>Fuse of power switch may have burned.</li> <li>Batteries of remote controller exhausted or other problem of controller.</li> </ul>	<ul> <li>Wait for the comeback of power.</li> <li>Switch on the power.</li> <li>Replace the fuse.</li> <li>Replace the batteries or check the controller.</li> </ul>		
Air flowing normally but completely can't cooling	<ul> <li>Temperature is not setted correctly.</li> </ul>	<ul> <li>Set the temperature properly.</li> </ul>		
Units start or stop frequently	<ul> <li>Air or no concreting gas in the watering circuit.</li> <li>three-way valve is malfunction.</li> <li>Voltage is too high or too low.</li> <li>System circuit is blocked.</li> <li>Temperature is not setted correctly.</li> </ul>	<ul> <li>Vacuum .</li> <li>Maintenance or change three-way valve.</li> <li>Install manostat.</li> <li>Find reasons and solution.</li> </ul>		
Low cooling effect	<ul> <li>Indoor unit heat exchanger is dirty. The air filter is dirty.</li> <li>Inlet/outlet of indoor units is blocked.</li> <li>Doors and windows are open Sunlight directly shine.</li> <li>Too much heat resource.</li> <li>Leakage of water .</li> </ul>	<ul> <li>Clean the heat exchanger.</li> <li>Clean the air filter.</li> <li>Eliminate all dirties and make air smooth.</li> <li>Close doors and windows.</li> <li>Make curtains in order to shelter from sunshine.</li> <li>Reduce heat source.</li> <li>AC cooling capacity reduces (normal).</li> <li>Check leakage .</li> </ul>		
Low heating effect	<ul> <li>Doors and windows not completely closed.</li> <li>Leakage of water.</li> </ul>	<ul> <li>Use heating device.</li> <li>Close doors and windows.</li> <li>Check leakage.</li> </ul>		



#### 1.2 Troubles and causes of remote controller

Symptoms	Causes Solution			
The fan speed can not be	<ul> <li>Check whether the MODE indicated on the display is "AUTO"</li> </ul>	When the automatic mode is selected, the air conditioner will automatically change the fan speed.		
changed.	<ul> <li>Check whether the MODE indicated on the display is "DRY"</li> </ul>	When dry operation is selected, the air conditioner automatically change the fan speed. The fan speed can be selected during "COOL", "FAN ONLY", and "HEAT"		
The remote controller signal is not transmitted even when the ON/OFF button is pushed.	<ul> <li>Check whether the batteries in the remote controller are exhausted.</li> </ul>	The power supply is off.		
The TEMP. indicator does not come on.	<ul> <li>Check whether the MODE indicated on the display is FAN ONLY</li> </ul>	The temperature cannot be set during FAN mode.		
The indication on the display disappears after a lapse of time.	<ul> <li>Check whether the timer operation has come to an end when the TIMER OFF is indicated on the display.</li> </ul>	The air conditioner operation will stop up to the set time		
The TIMER ON indicator goes off after a lapse of certain time.	<ul> <li>Check whether the timer operation is started when the TIMER ON is indicated on the display.</li> </ul>	Up to the set time, the air conditioner will automatically start and the appropriate indicator will go off.		
No receiving tone sounds from the indoor unit even when the ON/OFF button is pressed.	<ul> <li>Check whether the signal transmitter of the remote controller is properly directed to the infrared signal receiver of the indoor unit when the ON/OFF button is pressed.</li> </ul>	Directly transmit the signal transmitter of the remote controller to the infrared signal receiver of the indoor unit, and then repeatly push the ON/OFF button twice.		



#### 1.3 Malfunctions and malfunction code

If anything happens like the situation described below, please shut off the power supply of the unit and contact with the custormer service center immediately.

NO.	Malfunction	running lamp	timer lamp	defrosting lamp	alarm lamp	alarm lamp
1	Room temperature sensor checking channel is abnormal	×	☆	×	×	E2
2	Evaporator sensor checking channel is abnormal	*	×	×	×	E3/E4
3	EEPROM malfunction	☆	${\mathbf{x}}$	×	×	E7
4	Water-level switch malfunction	×	×	×	☆	E8

(x Extinguish,  $\Rightarrow$  Flash at 5Hz)



## Air Conditioning Systems

Cooling & Heating

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